

Work Order ID 96354

Thursday, January 24, 2013 3:19:41 PM

96354

Ship today Page 1

Item ID: D3183-045

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bearing Assembly

Start Date: 1/24/2013 Start Qty: 2.00

2

Cust Item ID:

Required Date: 1/24/2013 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

ML

Date:

12-1-24

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D3183

Rev C1

130

0.00

130

Small Fab

Small Fab

Memo

0.00

Small Fab

Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.

140

QC5- Inspect part completeness to step on W/O

0.00

140

QC

Memo

0.00

Quality Control

150

Identify as per dwg & Stock Location: _____

0.00

150

Packaging

Memo

0.00

Packaging

2x

13/01/24

13/01/24

2x *13/1/24*

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Page 2

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Revision ID:

Item Name: Bearing Assembly

Stop ***NS2***

Start Date: 1/24/2013 Start Qty: 2.00

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Cust Item ID:

Required Date: 1/24/2013 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

MCS 13-01-24

MF
13-1-24

Picklist Print

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Work Order ID: 96354

Parent Item: D3183-045

Parent Item Name: Bearing Assembly

Start Date: 1/24/2013

Required Date: 1/24/2013

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A04.02.18New issueKJ/DS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3183-9 Cap		Manufactured	No				Each	7.0000		2			
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Location	Loc Qty	Loc Code
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FG	5	
89492	5	
ST235B	2	
93574	2	

D3183-5 Bearing		Manufactured	No			110	Each	34.0000	1	2			
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Location	Loc Qty	Loc Code
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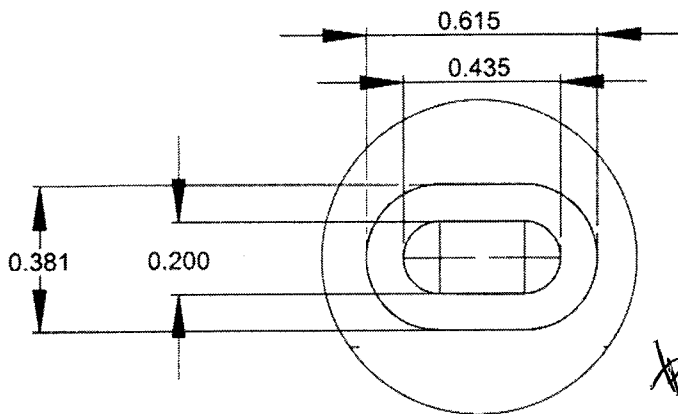
ST235B	34	
74851	1	
77831	1	
81506	19	
89617	1	
92224	12	

2 MF 13-1-24

MF 13-1-24



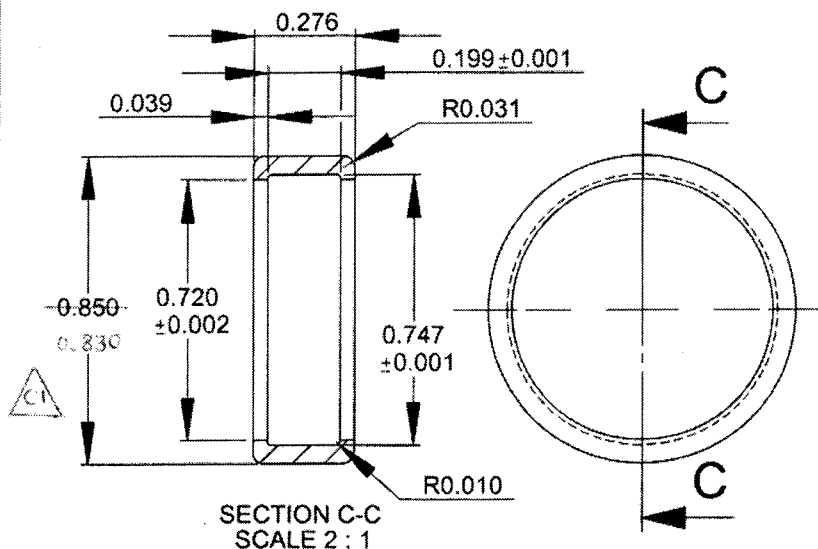
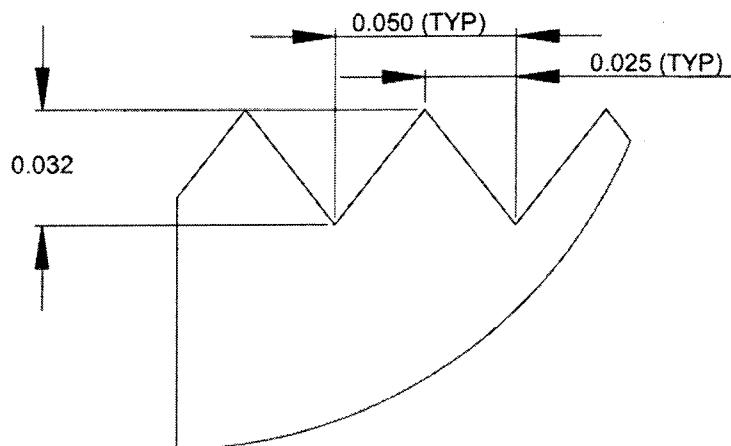
DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3183	REV. C SHEET 4 OF 4
DATE 04.02.17		TITLE BRACKET ASSEMBLY	SCALE 1:1



RELEASED
04-03-01

DEO ATTACHED

DETAIL B (20:1)



D3183-9 CAP

- 1) MATERIAL: DELRIN ROD, Ø1.00
(REF DART SPEC. M-DELRIN-R1.00)
- 2) TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

D3183-045 BEARING ASSEMBLY

- 1) ASSEMBLE D3183-5 BEARING AND
D3183-9 CAP

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